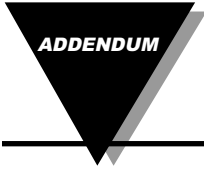


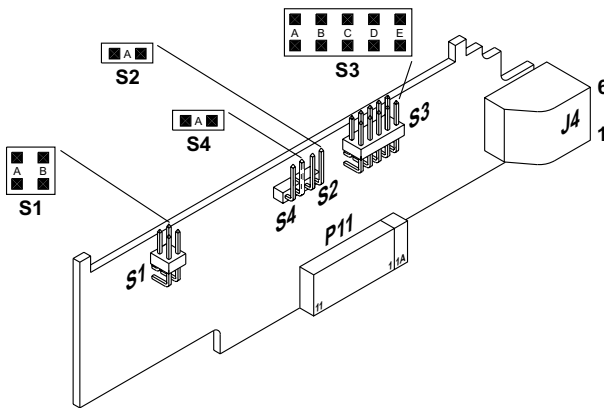
SERIAL COMMUNICATION OPTION-ADDENDUM

For the Temperature, Process, Strain, Scale Universal and Rate Meters



This addendum would apply for Section 2.3 in your Serial Communications Operator's Manual.

Communication Board Hardware Configuration



METER	RS232	RS485	RS485
RJ-12 PIN (J4)		HALF DUPLEX	FULL DUPLEX
6			
5	GND		
4	RX		RX-
3	TX	RX-TX-	TX-
2	RTS	RX+/TX+	RX+
1			TX+

JUMPER	RS232	RS485 HALF DUPLEX	RS485 FULL DUPLEX
S1-A	CLOSE	OPEN	OPEN
S1-B	OPEN	CLOSE	OPEN
S2-A	OPEN	CLOSE	CLOSE
S3-A (CLOSE FOR TERMINAL RESISTOR)	OPEN	*	*
S3-B	OPEN	CLOSE	OPEN
S3-C (CLOSE FOR TERMINAL RESISTOR)	OPEN	*	*
S3-D	OPEN	CLOSE	OPEN
S3-E (CLOSE FOR RTS TRUE)	*	OPEN	OPEN
S4 (CLOSE FOR CONTINUOUS MODE)	OPEN	*	*

Note: * means optional, select as required.